

GC20618 series

综合送料厚料平缝机 系列

Heavy duty compound feed lockstitch sewing machine

iHighlead
爱海菱



HIGHLEAD

GC20618 系列综合送料厚料平缝机

本机是海菱综合送料厚料平缝机的系列产品。采用大型立式旋梭勾线，滑杆挑线。分为单针、双针及单针自动剪线及双针自动剪线型。上下轴用滚针轴承支撑，同步齿形带传动，柱塞式油泵润滑系统。采用针杆摆动与压脚送布牙同步送料方式。整机在综合性能上传动轻滑，噪声小，耐用度高。并设有保护旋梭超负荷的离合装置，确保了缝制品和旋梭的安全。特别适用于汽车坐垫、安全带、安全气囊等汽车饰件的缝制，还可适用于帐篷、降落伞等大型器具的缝制。

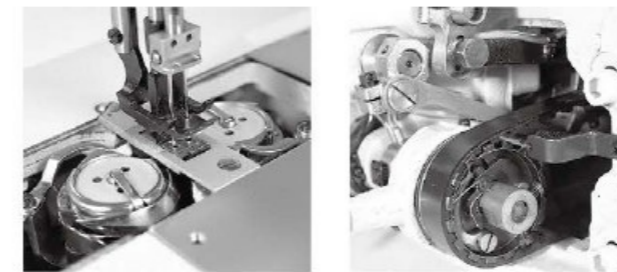
- GC20618-1XB 单针综合送料厚料平缝机 (合包专用)
- GC20618-1/-2 单针 / 双针综合送料厚料平缝机
- GC20618-2CX 双针综合送料厚料平缝机 (粗线)
- GC20618-1D/-2D 单针 / 双针自动剪线综合送料厚料平缝机
- GC20618-1DQ/-2DQ 单针 / 双针综合送料厚料平缝机 (气动抬压脚、气动倒缝)
- GC20618-1DC 自动剪线综合送料厚料平缝机 (带侧切刀装置)
- GC20618-1E 综合送料厚料平缝机 (带包边装置)
- GC20618-1DCE 自动剪线综合送料厚料平缝机 (带侧切刀包边装置)
- GC20618-1DQD 自动剪线综合送料厚料平缝机 (短线头)

This series is the latest of HIGHLEAD brand heavy duty compound feed lockstitch sewing machines, which is designed with large vertical rotating hooks for thread loop catching and sliding bars for thread up-taking. It has been sub-classed into single needle, two needle, single needle with under-trimmer and two needle with under-trimmer. The application of needle bearings for arm shaft and hook shaft, cog belt driving, plunger pump lubrication and compound feed by needle bar, presser foot and feed dog provides this series with such splendid features as smooth running, quiet working and a long service life. It is also equipped with a safety clutch to prevent the hooks from damage by over-duty operation. So it is especially available in stitching car seat cushions, safety belts, safety air bags, tents, parachutes, etc.

- GC20618-1XB Single-needle heavy duty compound feed lockstitcher (Specially for bags)
- GC20618-1/-2 Single needle / Twin-needle heavy duty compound feed lockstitcher
- GC20618-2 CX Twin-needle heavy duty compound feed lockstitcher (Thick thread)
- GC20618-1D/-2D Single needle / Twin-needle heavy duty compound feed lockstitcher with trimmer
- GC20618-1DQ/-2DQ Single needle / Twin-needle heavy duty compound feed lockstitcher with trimmer (Pneumatic foot/lifter, Pneumatic reverse feeding)
- GC20618-1DC Heavy duty compound feed lockstitcher with thread trimmer and edge cutter
- GC20618-1E Heavy duty compound feed lockstitcher with edge binder
- GC20618-1DCE Heavy duty compound feed lockstitcher with thread trimmer, edge cutter and edge binder
- GC20618-1DQD Heavy duty compound feed lockstitcher with thread trimmer (Short thread end)



GC20618-2 双针综合送料厚料平缝机



双针机的旋梭座可以按需要移动，配合某一规格的针板、送布牙、压脚和针夹，即可达到某一规格的二行平行的线迹。

The hook bases of the two needle models can be moved and adjusted to meet a particular specification of needle plate, feed dog, presser foot and needle clamp for desired stitches.

保护旋梭超负荷的离合装置，可使旋梭、齿轮等重要零件免遭意外损坏。
The safety clutch prevents rotating hooks, bevel gears and other important parts from any damage by over-duty operation.

| 型号 Model | 最高缝速 Max sewing speed | 线迹长度 Stitch length | 压脚提升 Presser foot lift | 机针 Needle size | 安全离合装置 Safety clutch device | 自动剪线装置 Auto trimmer | 自动抬压脚装置 Auto foot lifting device | 自动倒缝装置 Auto reverse feeding device | 手动倒缝装置 Manual reverse feeding device | 电动机 Motor |
|--------------|--------------------------|-----------------------|--|------------------------|--------------------------------|------------------------|-------------------------------------|---------------------------------------|---|--|
| GC20618-1XB | 2000 r.p.m. | 0 - 10 mm | 手动 / 膝控 By hand / knee 8 / 16 mm | DP × 17 21°-25° | ★ | ○ | ○ | ○ | ○ | 370 瓦缝纫机 专用电机 1400 转 / 分 370W Clutch motor 1400 r.p.m. |
| GC20618-1 | 2000 r.p.m. | 0 - 10 mm | | DP × 17 18°-23° | ★ | ○ | ○ | ○ | ★ | |
| GC20618-1E | 2000 r.p.m. | 0 - 10 mm | | DP × 17 18°-23° | ★ | ○ | ○ | ○ | ○ | |
| GC20618-2 | 2000 r.p.m. | 0 - 9 mm | | DP × 17 18°-23° | ★ | ○ | ○ | ○ | ★ | |
| GC20618-2CX | 1800 r.p.m. | 0 - 10 mm | | DP × 17 26° | ★ | ○ | ○ | ○ | ★ | |
| GC20618-1D | 2000 r.p.m. | 0 - 9 mm | | DP × 17 18°-23° | ★ | ★ | ○ | ★ | ★ | 220 伏 550 瓦 伺服电机 220V 550W Servo motor |
| GC20618-1DC | 2000 r.p.m. | 0 - 9 mm | | DP × 17 18°-23° | ★ | ★ | ○ | ★ | ★ | |
| GC20618-1DCE | 2000 r.p.m. | 0 - 9 mm | | DP × 17 18°-23° | ★ | ★ | ○ | ★ | ★ | |
| GC20618-2D | 2000 r.p.m. | 0 - 9 mm | | DP × 17 18°-23° | ★ | ★ | ○ | ★ | ★ | |
| GC20618-1DQ | 2000 r.p.m. | 0 - 9 mm | | 气动 16mm (Pneumatic) | DP × 17 18°-23° | ★ | ★ | ★ | ★ | |
| GC20618-2DQ | 2000 r.p.m. | 0 - 9 mm | DP × 17 18°-23° | ★ | ★ | ★ | ★ | ★ | | |
| GC20618-1DQD | 2000 r.p.m. | 0 - 9 mm | DP × 17 18°-23° | ★ | ★ | ★ | ★ | ★ | | |

针间距 Needle gauge GC20618-2 GC20618-2D GC20618-2DQ 标准 Standard 6.4mm 特殊 Special 3.2 4.8 8 9.5 12.7mm GC20618-2CX 12.7mm



缝速: 2000转/分
综合送料 大旋梭 自动润滑
有自动剪线 气动操控 侧切刀装置等多种机型
适用于汽车座椅 汽车内饰件 帐篷



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