

GC0318 Series

Heavy duty top and bottom feed lockstitch sewing machine

Highlead
爱海菱



Max. sewing speed: 2000R.P.M
Top and bottom feed(feed by feed dog and presser foot),automatic lubrication
Suitable for leather,synthetic leather,canvas medium heavy material



HIGHLEAD

GC0318 Heavy duty top and bottom feed lockstitch sewing machine

GC0318-1 is flat-bed style machine. It adopts link take-up and rotating hook to form Stitch 301, and can sew very heavy material with neat and beauty stitches, low noise, easy maintenance, and minimum difference in stitch length between forward and reverse feed. It is provided with top and bottom feed system and foot alternating lift mechanism, available for sewing leather, synthetic leather, canvas.etc

GC0318-1C is single needle heavy duty top and bottom feed lockstitch sewing machine with edge cutter, which is equipped with the exquisite edge cutting mechanism and enables sewing and edge-cutting at the same time.



The cutting mechanism of **GC0318-1C**. The motion of the edge cutter is simultaneous with the inner presser foot. The thickness to be cut can be up to 7mm, the standard width to be cut is 4.8mm and the special size 3.2mm, 6.4mm, and 8mm must be specified when ordering.

| Model | GC0318-1 | GC0318-1C | GC0318-8 |
|-------------------|----------------------------|-----------|---------------|
| Max.sewing speed | 2000 r.p.m | | |
| Stitch length | 0 - 8 mm | | 0 - 5 mm |
| Needle bar stroke | 35mm | | |
| Presser foot lift | By hand 6mm By knee 13mm | | |
| Needle size | DPX17 18#-24# | | DPX17 14#-18# |
| Feed dog | Three rows of teeth | | Single row |
| Rotation hook | Auto lubricated large hook | | |
| Lubrication | Auto lubricated | | |
| Motor | 370W Clutch motor | | |
| Edge cutter | ● | ★ | ● |



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