

GA1398 series

Top and bottom feed extra heavy duty lockstitch sewing machine

iHighlead
爱海美



GA1398-1

Sewing speed: 500~700R.P.M

Flat bed top and bottom feed, extra shuttle hook, great puncturing power Normal arm bed & longer arm bed two types, optional for servo motor and pneumatic operation.

Suitable for extra heavy duty work, such as safety belt, leather suitcase, sling, sport equipment, etc...



HIGHLEAD

GA1398 series Top and bottom feed extra heavy duty lockstitch sewing machine

This machine is a new product of Highlead brand extra heavy duty lockstitch sewing machine series, which is designed with special rigid arm and wide bed for conveniently stitching large articles, large machine pulley for great puncturing power, and timely feeding with feed dog and presser foot.

It is especially available for stitching multi-layer extra heavy duty material, whether slippery or gummy. It has features of cam thread take-up and large semi-swing shuttle hook with large capacity bobbin to reduce bobbin change. It is an ideal sewing equipment for stitching safety belt, harness leather trunk, polishing wheel, tent, sail and top cover for car or book binding etc...
GA1398-1L is the long arm subclass of GA1398-1. It has a wide working space of 700mm x 200mm and is designed with pneumatic reverse feeding and pneumatic foot lifting functions.



Extra heavy duty type feeding mechanism and extra large speed shuttle hook make it possible to stitch extra heavy duty material easily.

型号 Model	GA1398-1	GA1398-1L
最高转速 Max sewing speed	700 r.p.m.	500 r.p.m.
线迹长度 Stitch length	0-15 mm	
针杆行程 Needle bar stroke	60 mm	
压脚组件 Presser foot fit	手送 By hand 28mm 脚踏 By foot 32mm	手送 By hand 28mm 气动 Pneumatic 32mm
机针 Needle size	0M + 1000 27"	
梭钩 Shuttle hook	大型半回转梭钩 KSP 7-01	
润滑方式 Lubrication	手工润滑 Manual	
气动脚踏装置 Pneumatic reverse feeding device	○	★
气动抬压脚装置 Pneumatic foot lifting device	○	★
操作空间 Working space	400 × 200 mm	700 × 200 mm
电动机 Motor	550瓦缝制机专用电机 1400R/分 550W Chutch motor 1400 r.p.m.	220伏750瓦伺服电机 220V750W Servo motor

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